# **Evaluating Ontario's Provincial MRI Process Improvement Project**

# **MRI PIP Overview**

The Provincial MRI Process Improvement Project (MRI PIP) was a part of the province of Ontario's Wait Time Strategy to improve patient access to MRI services by decreasing wait times. The project used Lean Six Sigma methodology, which strives to improve processes and reduce variation by eliminating bottlenecks and standardizing workflow.

MRI PIP focused on:

- Improving MRI capacity on existing machines
- Creating **sustainable improvements** in patient flow and access to services
- Optimizing **resource utilization** and streamlining processes

MRI PIP was executed at 57 sites over four years. Three different engagement models were used.

Model 1	Model 2	Model 3
1 Year Intensive	7 Month Condensed	Light Touch
(22 sites)	(19 sites)	(16 sites)
<ul> <li>For sites with wait times</li></ul>	<ul> <li>For sites with wait times</li></ul>	<ul> <li>For sites with wait times</li></ul>
greater than 112 days <li>intensive on-site support,</li>	between 70 to 112 days <li>Included on-site support, Lean</li>	between 28 and 70 days <li>Two day best practices</li>
Lean training	training	workshop and one 1.5 hour

## **MRI PIP Approach**

interactive webinar

Initial Assessment	Process Diagnosis	Process Optimization	Evaluation
Engage key stakeholders	Analyze current value stream and define future state	Identify bottlenecks, pain points within processes	Monitor impact of new processes
Confirm success factors Conduct interviews and observations	Establish targets for KPI	Develop and trial solutions	Monitor compliance with new processes
Analyze data	Define desired future processes	Educate and train stakeholders	
Establish continuous quality improvement infrastructure	Identify, prioritize opportunities for process improvement	Implement solutions	
Confirm Site Readiness	Identify Opportunities	Hold Improvement Events	Ensure Sustainability

Project Team Members: Ragy Attalla, Jennifer Catton, Matthew Chu, Christina Ciapanna, Nathan Doidge, Aimee Langan, Christopher Linaksita, Lester Ly, Julia Monakova, Gabriela Penaloza, Nahi Siklos, Tanya Spiegelberg, Erin Svara, Alice Tsang, Arshi Uppal.

The team would like to thank all of the hospitals and coaches that we had the honour of working with over the past 4 years.

Tracking MRI	PIP Progress		
High Level	Measures	•	
<b>Wait Time</b> Days between order received and performed (90 <sup>th</sup> percentile)	<b>Patients/Operating Hour</b> Count of orders completed/Sum of operating hours		• 78 • 80
Patient Volume Count of orders completed	<b>Demand</b> Count of orders received	Ĺ	Sit
Booking N	Aeasures		1400
<b>Booking Turnaround Time</b> Average time between requisition received and appointment made	<b>Planned Operating Hour Utilization</b> Sum of planned scan time/ Sum of operating hours	days)	
Day of Exam Measures		Net Gain (days)	1000
<b>No Show Rate</b> Sum of no-show patients / Total appointments made	<b>Urgent Time Utilization</b> Sum of urgent scan time / urgent hours allocated in the schedule	z	800 600
<b>Room Turnaround Time</b> Time between the patient exiting the scan room and the next patient entering	Actual Operating Hour Utilization Sum of actual scan time/Sum of operation hours		400 200
~			0

# MRI Best Practices www.mritoolkit.ca

The most common issues and the solutions that resulted in sustained improvements were documented on the MRI PIP website www.mritoolkit.ca.

Booking Process	Allocation of MRI Time	Flow on Day of Exam	<ul> <li>477</li> <li>lead</li> <li>meth</li> </ul>
<ul> <li>Ensure adequate time to fill schedule</li> </ul>	<ul> <li>Align amount of time planned for exams with</li> </ul>	Ensure MRI area, staffing levels promote efficient	Sust
<ul> <li>Minimize information hand-offs</li> </ul>	<ul><li>actual scan durations</li><li>Align amount of time in</li></ul>	<ul> <li>workflow</li> <li>Ensure referring depts.</li> </ul>	• 93% perfo conti
<ul> <li>Develop standard protocols</li> </ul>	schedule according to case mix	informed of MRI requirements	meas only
<ul> <li>Ensure patients are informed of MRI</li> </ul>	Ensure allocation of time in schedule promotes	Ensure transparency within processes	
requirements in advance	efficiency on day of exam	Standardize workflow	

#### Lessons Learned

Leadership Involvement: Executive sponsors were essential for support and direction.

Staff Driven: Issues and solutions developed were identified by hospital staff.

**Staffing Availability:** It was a challenge freeing up time for staff to attend events.

Sustainability Challenges: Sustainability was difficult for some sites after the active engagement phase ended.

Recommendations from MRI PIP that will allow hospital staff to continue to work towards the most efficient and effective way of delivering high quality services include:

# **MRI PIP Results**

% of sites decreased their MRI wait times

% of sites increased their average monthly volumes

% of sites increased their patients scanned per operating hour (tracked by Models 1 and 2 es only)



All sites were measured at the fiscal quarter before the start of the MRI PIP engagement, and the fiscal quarter after the end of their MRI PIP engagement. Model 1 sites: 12 months after the end of MRI PIP active engagement; Model 2 and 3 sites: 6 months after the end of MRI PIP active engagement.

## **Provincial Impacts**

#### Training

477 health care professionals and hospital eaders were trained in quality improvement methodologies and tools.

#### ustainability

3% of sites continued to track performance measures, while 75% of sites continued to meet to discuss these neasures.(tracked by Models 1 and 2 sites

Total Additional Patients per Day	Total Additional Patients per Year	Equivalent Additional Scanning Hours Required*	Estimated Total Cost Avoidance/Year**
54.73	19,977	9,988.5	\$2,597,000

\* Based on average scan time of 30 minutes \*\* Based on average Ministry cost of \$260 per hour for operating an MRI scanner

## **Conclusions and Recommendations**

MRI PIP made a positive impact to the landscape of MRI in Ontario through the introduction of Lean Six Sigma methodologies, MRI best practices, and the concept of continuous improvement.

Continue process improvement education and support for hospital staff.

Expand PIP to other hospital areas to improve efficiency and patient care.

Standardize and expand data collection so sites can penchmark themselves and work towards targets.

## Want more information? Contact us at mri.pip@uhn.ca

